

Toyota European Manufacturing Companies

Toyota Motor Manufacturing UK
 Toyota Motor Manufacturing France
 Toyota Motor Manufacturing Poland
 Toyota Motor Industries Poland
 Toyota Motor Manufacturing Turkey
 Toyota Motor Russia
 Toyota Caetano Portugal
 Toyota Peugeot Citroën Automobile Czech

Toyota Motor Manufacturing (UK) Ltd

Total investment for both plants (incl. ongoing & planned) €3.7 billion
 Employees 2,811 (plus 307 interims)

PASSENGER CAR PLANT

Facility Toyota Motor Manufacturing (UK) Ltd
 Location Burnaston, Derbyshire
 Site Area 2.35 million m²
 Start of Production 16 December 1992
 Models Produced Toyota Avensis 4-door & Wagon
 Toyota Auris 5-door, Wagon & Hybrid Synergy Drive
 Manufacturing Processes Pressing of body panels, welding, painting, plastic mouldings, assembly
 Production Capacity 187,000 vehicles
 2016 Production Auris: 58,446 units
 Auris Hybrid: 86,228 units
 Avensis: 35,751 units
Total: 180,425 units

ENGINE PLANT

Facility Toyota Motor Manufacturing (UK) Ltd
 Location Deeside, Flintshire, North Wales
 Site Area 0.48 million m²
 Start of Production 8 September 1992
 Engines Produced VVT-I engines: 1.6L, 1.8L, 1.8L Hybrid
 Manufacturing Processes Machining, assembly, testing, aluminium casting
 2016 Production 239,540 (plus 42,978 components)

Toyota Motor Manufacturing France SAS

Facility Toyota Motor Manufacturing France SAS
 Location Parc d'Activités de la Vallée de l'Escaut Sud, BP16, 59264 Onnaing – near Valenciennes, Nord Préfecture, France
 Area of site Total area of site: 233 hectares
 Total building area: 170,000 m²
 Date of Establishment October 1998
 Start of Production January 2001
 Investment (incl. ongoing & planned) €1.1 billion
 Models Produced Toyota Yaris 3rd generation
 Toyota Yaris Hybrid
 Maximum Production Capacity 270,000 vehicles per year
 2016 Production 237 851 Yaris
 Cumulative figure: 3,120,827 (2001 - 2016)
 Employees Around 3,000 permanent contracts (plus around 900 temporary contracts, as of end Dec 2016)

Toyota Motor Manufacturing Poland Sp.oz.o (TMMP)

Facility	Toyota Motor Manufacturing Poland Sp.oz.o
Location	Walbrzych, Dolnoslaskie Province, Poland
Area of Site	Approx. 520,000 m ²
Area of Floor Space	Approx. 100,000 m ²
Date of Establishment	September 1999
Start of Production	April 2002
Investment (including ongoing and planned)	€538 million
Share Distribution	TME 94,39%. Aisin AI 5,61%
Engines Produced	1.0-litre gasoline engines for TPCA (Toyota Peugeot Citroën Automobile Czech) AYGO and for TMMF (Toyota Motor Manufacturing France) Yaris
Transmissions Produced	Manual transmissions for vehicles with 1.0-litre to 1.8-litre engines for the TMUK (Toyota Motor Manufacturing UK) Auris and Avensis, the TMMT (Toyota Motor Manufacturing Turkey) Corolla and Verso, the TSAM (Toyota South Africa Motors) Corolla, the TPCA (Toyota Peugeot Citroën Automobile Czech) AYGO. Multi-mode transmission M-MT for the TPCA AYGO.
Production Capacity	Engines: 371,000 units/year Manual transmissions: 720,000 units/year
2016 Production	420,162 transmissions 224,848 engines
Employees	Approx. 1,500 (interims not included)*

Toyota Motor Industries Poland Sp.oz.o (TMIP)

Facility	Toyota Motor Industries Pland Sp.oz.o (TMIP)
Location	Jelcz-Laskowice, Dolnoslaskie Province, Republic of Poland
Area of Site	Approx. 300,000 m ²
Area of Floor Space	Approx. 42,000 m ²
Date of Establishment	October, 2002
Start of Production	March, 2005
Investment (incl. ongoing & planned)	Around €270 million
Share Distribution	TME: 60%; TICO: 40%
Parts Produced	2,2-litre D-4D diesel engine for: - TICO (Nagakusa Plant): RAV4 1.4-litre D-4D diesel engine for: - TMMF: Yaris - TMUK: Auris - TMMT: Corolla - TSAM: Corolla
Production Capacity	180,000 units per year
2016 Production	48,668 units
Number of Employees	468

Toyota Motor Manufacturing Turkey, INC. (TMMT)

Facility	Toyota Motor Manufacturing Turkey, Inc.
Location	Arifiye / Adapazari, Turkey
Area of Site	917,000 m ²
Area of Floor Space	225,500 m ²
Date of Establishment	July 1990
Start of Production	September 1994
Investment (incl. ongoing & planned)	€1.7 billion
Share Distribution	TME 90% Mitsui & Co., Ltd. 10%
Models Produced	Corolla, Verso, Toyota C-HR (end 2016)
Production Capacity	150,000/year - 280,000/ year starting from 4th quarter of 2016
2016 Production	Total 154K (C-HR:43K, Corolla:75K, Verso:36K)
Employees	5000

OOO Toyota Motor (TMR Saint Petersburg)

Location	196626, Russia, Saint Petersburg, Posyolok Shushary, Sofiyskaya street, 115 A
Area of site	224 ha
Date of Establishment	26 May 2005
Start of Production	21 December 2007
Investment (ongoing & planned)	Current investment is 22,2 billion Rub
Models Produced	Camry, RAV4
Production capacity	100,000 units/year
2016 Production	39,061 units
Employees	2,350
Share structure	100% owned by TME

Toyota Caetano Portugal S.A.

Location	Ovar, Portugal
Area of Site	310,618 m ²
Date of Establishment & Start of Production	1971
Investment	€52,7 million
Share Distribution	TME 27% - Others 73%
Models Produced	Land Cruiser
Employees	186

Toyota Peugeot Citroën Automobile Czech (TPCA)

Facility	Toyota Peugeot Citroën Automobile Czech (TPCA)
Location	Kolin, Czech Republic (60 km east from Prague)
Area of Site	124 ha
Start of Production	February 2005
Investment	€1.01 billion (50/50 joint venture Toyota/PSA Peugeot Citroën)
Models Produced	Toyota AYGO, Peugeot 108, Citroën C1 to be fitted with the latest 1.0-l gasoline engines (Toyota)
Details of Operation	Vehicle manufacturing plant (press, body, paint and assembly processes)
2016 Total Production	220,606 units
2016 AYGO Production	88,505 units
Employees	2700 (interims included)